LAboratory

1. Scanner | CAD
2. Material
3. Equipment | CAM

Material
DISCOVER MORE

Scanners/CAD
Discover the latest scanning technology and modern design combined with intelligent software applications: From the current 3Shape scanner generation, the correct device can be chosen according to the situation and laboratory requirements. Various software add-ons, e.g. “Digital Denture”, provide new opportunities.

Materials
Choose the ideal veneering material for your digitally produced frameworks and restorations:

- SR Nexco®, the light-curing laboratory composite for the veneering of frameworks made from Colado™ CAD CoCr Ti2 and Colado CAD CoCr Ti5 and for the characterization of denture bases made from IvoBase CAD
- IPS e.max® Ceram, the coordinated layering ceramic for lithium disilicate or zirconium oxide
- IPS Style™ the first patented metal-ceramic material containing oxyapatite crystals for metal-ceramic restorations, e.g. with Colado CoCr4 frameworks
- IPS Ivocolor®, the universal range of stains and glaze for the press, CAD, and layering ceramics from Ivoclar Vivadent.

Equipment/CAM
Choose the PrograMill™ milling machines: With PrograMill One, PM3, PM5 and PM7, every laboratory finds the correct device - depending on the laboratory size, production volume and the required range of indications. Process the high performance Ivoclar Digital materials according to the
Innovation and longevity are the basis and at the same time key to a successful, comprehensive materials portfolio. Ivoclar Vivadent is at home in the world of materials. With Ivoclar Digital, the company is now pooling its digital expertise under a new brand.

In the field of Fixed Prosthetics, the all-ceramic material IPS e.max® sets standards with more than 100 million restorations placed worldwide.* Its success is the starting point for many other products in this area.

In the field of Removable Prosthetics, denture production is becoming completely digital: The tooth-colored SR Vivodent® CAD discs and the gingiva-colored denture base material IvoBase® CAD form the basis for this procedure.

The process-supporting ProArt CAD discs assist in converting today’s analog working procedures in the dental laboratory into fully digital procedures. This increases digital production and, as a result, optimizes machine utilization.

*Based on sales figures
FIXED PROSTHETICS

IPS e.max® CAD for PrograMill
IPS e.max® ZirCAD
IPS Empress® CAD for PrograMill
Telio® CAD
Colado™ CAD CoCr4
Colado™ CAD Ti2
Colado™ CAD Ti5
**INDICATIONS**

- Veneers (0.4 mm)
- Occlusal veneers
- Inlays
- Onlays
- Partial crowns
- Crowns
- Minimally invasive crowns (≥1 mm)**
- Three-unit bridges (up to the second premolar as the terminal abutment)

* Based on sales figures

** Average biaxial flexural strength, R&D Ivoclar Vivadent, Schaan, Liechtenstein

*** Long-term clinical experience and high strength together with adhesive cementation make a crown with at least 1 mm thickness possible.

5 steps to the correct shade and translucency

The IPS e.max® Shade Navigation App recommends the best fitting translucency and shade for your IPS e.max restoration. All important influencing factors are taken into account for the overall shade effect.
IPS e.max® ZirCAD

Innovative zirconium oxide discs and blocks.

Choose IPS e.max ZirCAD when high mechanical strength, low wall thicknesses and very high esthetics are required. This material is suitable for the production of monolithic and veneered crowns and bridges for the anterior and posterior regions. Due to a stability of between 850 and 1,200 MPa* and high fracture toughness, the wall thicknesses of all-ceramic restorations can be reduced to a minimum. This means more natural tooth structure can be preserved during preparation.

The well-proven concept for the different translucency levels of IPS e.max also applies to IPS e.max ZirCAD. The polychromatic MT Multi discs offer a natural gradation of shade and translucency. For this effect, special powders were developed and united using innovative shade technology. The result: A high level of strength and outstanding esthetics. Monolithic crowns and bridges have a natural appearance even without characterization. This is how you increase efficiency within your laboratory routine!

* Average biaxial flexural strength depending on the translucency, R&D Ivoclar Vivadent, Schaan, Liechtenstein

INDICATIONS
- Full-contour crowns and bridges
- Crown and bridge frameworks
- Implant-supported superstructures

IPS e.max® – all ceramic - all you need

IPS e.max is the only all-ceramic material to combine lithium disilicate glass-ceramic and zirconium oxide ceramic in one system. IPS e.max thus covers the entire range of all-ceramic indications. More all-ceramics, more choice, more IPS e.max.

Milling and sintering
IPS e.max ZirCAD offers you all options in the fabrication of restorations. You can mill different IPS e.max ZirCAD restorations during the day and sinter them during the night in the Programat® S1 1600 using one program. When time is short, Speed sinter programs can be chosen.

Flexibility
Due to the comprehensive disc portfolio, which comprises discs in 4 translucency levels (MT Multi, MT, LT, MO) and different thicknesses, you will always find the right solution.

Customized esthetics
Coordinated veneering materials, such as IPS e.max Ceram and IPS Ivocolor®, the universal stains and glazes, open up a large variety of individual characterization possibilities. This helps you to imitate the natural counterpart even better.
IPS Empress® CAD

Leucite-reinforced glass-ceramic blocks. They have brilliant light-optical properties. Due to its flexural strength of 185 MPa*, IPS Empress CAD gives all-ceramic, single-tooth restorations a high degree of stability. The polychromatic IPS Empress CAD Multi blocks have a natural gradation of shade and fluorescence from the dentin to the incisal edge. This gives the restorations a natural appearance, even without additional characterization. Due to their pronounced chameleon effect, the monochromatic HT blocks are ideal for inlays and onlays. The natural brightness value of the LT blocks has been especially perfected for crowns and veneers.

* Average biaxial flexural strength, R&D Ivoclar Vivadent, Schaan, Liechtenstein

** INDICATIONS **
- Veneers
- Inlays, onlays
- Partial crowns
- Crowns

Economical and fast
Grind – polish – and you’re done!
Patient satisfaction
The patient can be shown what the final restoration will look like while it is still in its temporary state with notable esthetics.

Reducing the amount of rework required
Telio CAD provides patients the time to wear a long-term temporary while evaluating comfort, design, and function. Any final adjustments can be quickly made by the CAD/CAM technician prior to milling the permanent prosthesis.

Telio® CAD
Highly cross-linked PMMA blocks and discs. With this material it is possible to produce temporary crowns, bridges and implant restorations. The industrial polymerization process makes the material very homogeneous. This means Telio CAD can be easily processed.

Prior to insertion, you can choose whether the restoration should be polished or individualized with the stains and layering materials of the SR Nexco light-curing laboratory composite range.

Telio® CAD

INDICATIONS
- Temporary crowns and bridges
- Temporary hybrid abutment crowns

Easy to process, comfortable to wear
Easy to mill, esthetically and clinically proven. The temporary restoration can be polished to a high gloss easily and quickly.
**Colado™ CAD CoCr4**

Discs made from a cobalt-chromium alloy. With these discs it is possible to create large-span bridges, implant bridges, bars and much more. Even restorations with very thin cross-sections which need to withstand strong forces can be milled from Colado® CAD CoCr4. The homogenous metal structure ensures a good bond to the veneering materials (e.g. IPS Style™ metal-ceramic).

Colado CAD CoCr4 has a CTE of $14.4 \pm 0.5 \times 10^{-6}/K$.

The milled restorations can be veneered with the conventional Ivoclar Vivadent veneering materials.

**Reliable results**

No matter whether a veneered or full-contour restoration is created: The uniform metal structure provides for an even milling procedure throughout the entire disc. This helps you to save time during polishing.

**No surprises**

The milled crowns and bridges have uniform, homogenous material properties. This prevents the risk of fluctuating quality and reproducible results are possible.

**Wide range of indications**

- Veneered crowns
- Large bridges
- Bridges with small cross-sections
- Bars
- Implant-supported superstructures

**INDICATIONS**

- Fixed, multi-unit restorations, e.g. bridges
- Veneered crowns
- Large bridges
- Bridges with small cross-sections
- Bars
- Implant-supported superstructures

**Wide range of materials**

Depending on the requirements, choose a disc made from alloy or pure titanium. Colado CAD offers both options.

**Colado™ CAD Ti2**

Pure titanium discs. They are suitable for the production of crowns and bridges for the anterior and posterior region. Depending on the situation and the indication, you can use the light-curing laboratory composite SR Nexco™ to veneer the restorations. The CTE range of Colado CAD Ti2 is $9.6 \times 10^{-6}/K$.

**Colado™ CAD Ti5**

Discs made from a titanium alloy. Use these discs to mill crowns, large-span bridges, bars and implant restorations. The laboratory composite SR Nexco allows you to veneer restorations individually according to the patient’s requirements. The CTE range of Colado CAD Ti5 is $10.3 \times 10^{-6}/K$.

**Good compatibility**

The corrosion-resistant material is biocompatible and has a low allergy potential.

**High wearing comfort**

The low specific material weight means it is comfortable for patients to wear.
REMOVABLE PROSTHEITICS

SR Vivodent® CAD
IvoBase® CAD
SR Vivodent® CAD
Tooth-colored discs made from DCL material which are suitable for the individual design and production of whole tooth segments. The long-lasting dental restorations are individually customized to integrate with patient’s natural antagonist teeth.

The material is distinguished by its natural fluorescence and translucency. The very high esthetics can be attributed to three main factors: the low opacity of the material in combination with the anatomical shape of the teeth and their natural surface design.

INDICATIONS
- Tooth segments in removable denture prosthetics (digital denture)

IvoBase® CAD
PMMA discs for the production of denture bases. The shade concept matches that of Ivoclar Vivadent’s denture base material IvoBase®. Therefore, the most popular shade requirements can be met.

The PMMA material is distinguished by its high impact quality. This enhances the fracture strength and increases the longevity of the restoration. In addition, the industrial manufacturing process ensures homogeneous material quality. As a result, porosities and air inclusions in the material can be avoided, which results in a high-quality denture base.

An individual esthetic appearance can be achieved through selective characterization using the light-curing laboratory composite SR Nexco.

INDICATIONS
- Denture bases in removable denture prosthetics (digital denture)

Digital Denture
Digital Denture is a complete manufacturing process for the fast, digital manufacturing of removable dentures. This new innovative process links the digital production of dentures in the laboratory with established dental treatment steps. The exclusively developed design software add-on “Digital Denture” and the ideally coordinated materials together with the milling machines PrograMill all guarantee reliable and consistent results.
PROCESS-SUPPORTING MATERIALS

ProArt™ CAD Try-In
ProArt™ CAD Transfer
ProArt™ CAD Splint
ProArt™ CAD Model
ProArt™ CAD Wax
**ProArt™ CAD**

ProArt CAD: dimensionally stable, easy to mill discs made from polymer material. These auxiliary materials serve to support various digital processes and cover a broad range of indications.

**ProArt CAD Try-In**
Milky-white PMMA disc, suitable for the fabrication of functional try-ins. This allows you to produce the final restoration together with the patient according to their ideas and with the best possible fitting accuracy, e.g. during the production of digital dentures or implant bridges. The discs can also be used for the digital production of impression trays and functional trays.

**ProArt CAD Transfer**
Discs made from polyoxymethylene (POM) which are suitable for the production of transfer templates. They enable artificial, prefabricated teeth to be cemented into a CAD/CAM-produced denture base. This allows you to determine the ideal position of the teeth.

**ProArt™ CAD Splint**
Discs made from a clear PMMA material. They are used to produce occlusal splints, e.g. for the treatment of bruxism. Drilling templates for implants can also be produced from the discs.

**ProArt™ CAD Model**
Discs made from beige-colored, fracture-proof polyurethane (PU). With this material it is possible to produce models using digital technology. The material, which can be steam cleaned, has a high material density and therefore a smooth, even surface.

**Indications**

ProArt CAD Try-In
- Functional try-ins, impression trays and functional trays
- Transfer templates

ProArt CAD Transfer
- Transfer templates

ProArt™ CAD Splint
- Therapeutic restorations for the correction of TMJ problems and adjustments of the occlusal plane
- Occlusal splints
- Drilling templates
- ProArt CAD Model
- Production of acrylic models

The more precise the preparation, the better the result. As a process-supporting material, ProArt CAD provides support during the different working steps that are necessary to achieve highly esthetic restorations.

**Precise preparation**

Due to simple material processing, you will receive precise results within a short space of time. This intermediate step can be an essential aspect for the planned restoration. And your CAM unit also benefits from good millability, because the even chip formation reduces the contamination of the machine.

**Quick and clean**

A wide range of indications
The ProArt CAD polymer materials cover a wide range of applications. The advantage: The discs also remain dimensionally stable during complex processing, so that the object dimensions remain exactly the same.
ProArt™ CAD Wax

ProArt CAD Wax are wax discs. The auxiliary materials serve to support various digital processes and cover a broad range of indications. The different waxes form the basis for detailed and accurate objects in dental technology. The discs are easy to mill and have a high degree of stability.

ProArt CAD Wax yellow
Used for the press technique. The wax is specifically designed to suit the lithium disilicate glass-ceramic IPS e.max Press. The material burns out without leaving a residue and combines well with modeling and cervical waxes such as the ProArt waxes.

ProArt CAD Wax blue
Suitable for the fabrication of crown and bridge models for the casting technique. Due to the high melting point, the wax discs can be processed without smearing. Their thermal stability makes it possible to produce large-span objects. ProArt CAD Wax blue burns out without leaving a residue.

ProArt CAD Wax pink
Used to create wax try-ins and individual wax bite rims in the complete denture technique. The discs can also be used for conventional finishing procedures in injection and pressing techniques - the ability to boil out for wax removal makes this possible.

Increased machine utilization
Milled wax discs facilitate the fabrication of wax patterns and optimize machine utilization.

Less rework
The milled objects are distinguished by their smooth surfaces. The pressed or cast restorations have a high surface quality, and this reduces the reworking time.

INDICATIONS
- ProArt CAD Wax yellow
  - Burn-out restorations for the press technique
- ProArt CAD Wax blue
  - Burn-out restorations for the casting technique
- ProArt CAD Wax pink
  - Wax bite rims and functional try-ins.
### Indications overview

<table>
<thead>
<tr>
<th>Block sizes</th>
<th>Ø 98.5 mm</th>
<th>Disc thicknesses (mm)</th>
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<td>I12, C14, C16, B32</td>
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*The indication may vary depending on the material chosen.*

<table>
<thead>
<tr>
<th>INDICATIONS*</th>
<th>IPS e.max® CAD</th>
<th>IPS e.max® ZirCAD</th>
<th>IPS Empress® CAD</th>
<th>Telio® CAD</th>
<th>LT (Low Translucency)</th>
<th>Colado™ CAD CoCr4</th>
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<th>SR Vivodent® CAD</th>
<th>IvoBase® CAD</th>
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*The indication may vary depending on the material chosen.*
Ivoclar Digital is championing the digital dental movement by delivering on Ivoclar Vivadent’s long-standing promise of increased success and creativity for dentists and dental technicians, as well as greater satisfaction and outcomes for patients. For the dental laboratory, particular importance is placed on simple and understandable procedures that bring products and processes into a fully integrated workflow. The portfolio for the digital workflow is divided into three areas:

**Scanner | CAD**
Versatile scanners, intuitive design software and exclusive add-ons

**Material**
High-performance materials such as IPS e.max® – the world’s most used all-ceramic system*

**Equipment | CAM**
Technologically high-quality PrograMill® milling machines for the production of esthetic restorations

* based on sales data

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