Fill the restoration with IPS Object Fix Putty/Flow and press the IPS e.max® CAD Crystallization Pin into the putty material.

Apply individual characterizations using IPS e.max CAD Crystall./Shades and Stains.

Spray an even and covering layer of IPS e.max CAD Crystall./Glaze Spray onto the restoration.

Prepolish using e.g. OptraFine® F. Overheating of the glass-ceramic must be avoided.

High-gloss polishing using e.g. OptraFine P. Overheating of the glass-ceramic must be avoided.

Fill the restoration with IPS Object Fix Putty/Flow and press the IPS e.max® CAD Crystallization Pin into the putty material.

Conduct the crystallization firing using e.g. Programat® CS2.

Finished IPS e.max CAD restauration

Finished IPS e.max CAD restauration

Smooth out the attachment point. Take proximal contacts and minimum thickness into account.

Staining technique / Self glaze – Step-by-step

Manufacturer:
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