IPS e.max® CAD-on technique
Process overview

- Scanning
  Model / preparations

- Designing (CAD)
  Framework and veneering structure

- Milling (CAM)
  IPS e.max ZirCAD framework

- Drying
  IPS e.max ZirCAD framework

- Sintering
  IPS e.max ZirCAD framework

- Milling (CAM)
  IPS e.max CAD veneering structure

- Finishing
  Framework and veneering structure

- Fusing
  Framework and veneering structure

- Fusion / Crystallization firing

- Characterisation / Glaze firing

all ceramic
all you need